

数控机床操作调整工理论试题答案

一、填空题

1. 伺服系统
2. 数控铣床
3. G04
4. 加工
5. 工艺信息
6. 主轴伺服器
7. 机械
8. 轴向
9. 小于
10. 乳化液

二、选择题

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|----|---|----|---|----|---|----|---|----|---|
| 1 | C | 2 | A | 3 | C | 4 | C | 5 | D |
| 6 | D | 7 | A | 8 | C | 9 | B | 10 | A |
| 11 | A | 12 | D | 13 | B | 14 | C | 15 | A |
| 16 | D | 17 | C | 18 | C | 19 | D | 20 | A |
| 21 | D | 22 | D | 23 | A | 24 | A | 25 | A |
| 26 | B | 27 | B | 28 | D | 29 | C | 30 | A |
| 31 | D | 32 | B | 33 | C | 34 | B | 35 | A |
| 36 | C | 37 | C | 38 | D | 39 | A | 40 | C |
| 41 | D | 42 | A | 43 | B | 44 | D | 45 | D |
| 46 | B | 47 | B | 48 | B | 49 | C | 50 | B |
| 51 | A | 52 | A | 53 | C | 54 | B | 55 | A |
| 56 | D | 57 | A | 58 | C | 59 | C | 60 | B |
| 61 | C | 62 | B | 63 | C | 64 | C | 65 | C |
| 66 | C | 67 | C | 68 | B | 69 | C | 70 | C |

三、判断题

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|----|---|----|---|----|---|----|---|----|---|
| 1 | √ | 2 | √ | 3 | × | 4 | × | 5 | √ |
| 6 | √ | 7 | √ | 8 | × | 9 | × | 10 | × |
| 11 | √ | 12 | √ | 13 | √ | 14 | × | 15 | × |
| 16 | √ | 17 | × | 18 | × | 19 | √ | 20 | √ |